



Dart Aerospace Ltd.
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D2512

Job Sheet 194831



Part No: D2512

Job Qty: 1 pcs

Part Name: Basket Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/9/19

Job Tracking No:

Due Date: 5/27/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV H Rev IPP:M03.01.31 Added D2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21
EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-
08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified
by:EC IPP Rev:R 10.06.29 added pressure wash DD ver:EC IPP REV:S 12.07.27 AS PER DWG REV.F DD
VERF:EC IPP REV:T 12.08.08 AS PER DWG REV.G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV.H
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	5/27/19		0.00	15.13	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
110	QC 9	1 pcs	5/27/19		0.00	0.00	Large Fab - 9		
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
120	QC 5	1	5/27/19		0.00	0.00	QC 9 - 50		
							QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
125	Handfinish - 2-1 Pressure- B4B	1 pcs	5/27/19		0.00	0.50	QC 5 - 30		
							QC 5 - 40		
							Handfinish - 2 - 1 - B4B		
	Handfinish - 2 - 2 - B4B						Handfinish - 2 - 2 - B4B		
							Handfinish - 2 - 3 -		

Plex 5/9/19 8:17 AM Dart.Renwick.Jennifer



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Container No: S182819



Part: D2512

Job No: 194831

Serial No/Batch: S182819

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/22/19

				B4B		
				Handfinish - 2 - 4 - B4B		
130 Powdercoat - 1 White Gl(A)-B4B	1 pcs	5/27/19	0.00 0.77	Powdercoat - 1 - B4B		
				Powdercoat - 2 - B4B		
				Powdercoat - 3 - B4B		BL 19-5-24
				Powdercoat - 4 - B4B		
140 Handfinish - 3-1- WingWalk-B4B	1 pcs	5/27/19	0.00 1.35	Handfinish - 3 - 1 - B4B		HL 19-5-24
				Handfinish - 3 - 2 - B4B		
				Handfinish - 3 - 3 - B4B		
				Handfinish - 3 - 4 - B4B		
				Handfinish - 3 - 5 - B4B		
150 QC 3	1 pcs	5/27/19	0.00 0.00	QC 3 - 10		
				QC 3 - 13		
				QC 3 - 15		HL 19-5-24
				QC 3 - 17		
				QC 3 - 18		
				QC 3 - 2		DAS
				QC 3 - 28		19
				QC 3 - 3		9-09
				QC 3 - 30		
				QC 3 - 34		
				QC 3 - 36		
				QC 3 - 41		
				QC 3 - 51		
				QC 3 - 58		
				QC 3 - 59		
				QC 3 - 68		
				QC 3 - 9		
				QC 3 - 40		
				QC 3 - 19		
				QC 3 - 43		
				QC 3 - 24		
160 Packaging 3-1 - Stock - B4B	1 pcs	5/27/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		DAS
				Packaging 3 - 10 - B4B		19
				Packaging 3 - 10 - B4B		9-09
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		

DAS
15
9-09DAS
19
9-09DAS
19
9-09

				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	1 pcs	5/27/19	0.00 0.00	QC 21 - SA - 21	DAS 21 MAY 27 2019
				QC 21 - SA - 70	9:50
				QC 21 - SA - 53	

Part Op 100 - (Weld per dwg A/R S.S. rod Batch: _____ 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 2- WELD
 Descriptions: MESH AND REMOVE SECTIONS OF MESH WHERE INDICATED AS PER DWG
 110 - (QC9- Inspect visual per QSI004- Fusion Welds)
 120 - (QC5- Inspect part completeness to step on W/O)
 125 - (Pressure Wash per QSI005 4.3/ Clean and remove all markings)
 130 - White Gloss (Ref: 4.3.5.1) per QSI005 4.3-Alum) 1- Plug all holes prior to Powdercoat START TIME: 9:30
 FINISH TIME: 3:55 START TIME: 9:45 M151749
 140 - (Wing Walk as per dwg QSI005 4.4 Batch _____) Wing Walk and Spray Paint black as per Dwg D2512 and QSI
 005 4.4 Batch: _____
 150 - (QC3- Inspect Part Finish)
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

Part / Item	Component Name	Quantity	Operation	Container
D2232-1	Basket Hinge ✓	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5171329
D2236	Lid Rib ✓	4 pcs (4 ea)	100-Large Fab - Welded Assy-1	5175120
D2506	Label Plate ✓	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5072537
D2512-3	Rib ✓	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5171714
D2512-5	Rib ✓	6 pcs (6 ea)	100-Large Fab - Welded Assy-1	5171623
D2512-7	Rib ✓	3 pcs (3 ea)	100-Large Fab - Welded Assy-1	5171682
D2581	Mounting Bracket ✓	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5178393
D3825-043	Rib Assembly (Basket End, Lid) ✓	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5171930
M304EX0.75-16F	Expanded Metal Flat SS	32 sf (32 ea)	100-Large Fab - Welded Assy-1	5181089

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2232-1	2	12	0
	D2236	4	4	0
	D2506	1	10	0
	D2512-3	2	0	0
	D2512-5	6	7	0
	D2512-7	3	3	0
	D2581	2	32	0
	D3825-043	2	2	0
	M304EX0.75-16F	32	717	0

Part Specifications	
Specifications could not be found.	